







9.50	REF.	

PRESS-FIT HOLES									
HOLE DIAMETER AFTER PLATING	0.65-0.80								
DRILLED HOLE	0.81-0.86								
COPPER PLATING	0.025 MIN.								
SnPb PLATING	0.005-0.015								

PRODUCT #:	PLATING CONTACT AREA:	UNDERPLATING I
63740-1YY	0.8 μm GOLD	1.3 μm Ni MIN.
63740-2YY	2.0 μm GOLD	1.3 μm Ni MIN.
63740-9YY	0.8 μm GXT	1.3 μm Ni MIN.
63740-1YYLF	0.8 m GOLD	1.3 m Ni MIN.
63740-2YYLF	2.0 m GOLD	1.3 m Ni MIN.
63740-9YYLF	0.8 m GXT	1.3 m Ni MIN.

11.95 REF.

1) BODY MAT'L: LIQUID CRYSTAL POLYMER 30% GLASS FLAME RETARDANT ACC. UL 94-VO

TERMINAL MATERIAL: PHOSPHOR BRONZE.

INDICATED HOLES ARE UNPLATED.

4. PLATING OF COMPLIANT SECTION 0.5-1.5 µm SnPb 85-97 OR 0.5-1.5 µm PURE Sn FOR LEAD FREE

5. PRODUCT MARKING: PART NUMBER & BATCH ID.

(6.) SET BACK FOR PRESS BLOCK

7. SEE TA-941 FOR APPLICATION TOOLING

(8) TOP SURFACE OF PRESS BLOCK MAY EXTEND UP TO 0.4MM HIGHER THAN HOUSING. THIS MAY AFFECT THE TAIL LENGTH BEFORE APPLICATION TO A BOARD.

RECOMMENDED HOLE PATTERN, COMPONENT SIDE.

9 THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN 6S-22-008.
10 THE HOUSING WILL WITHSTAND EXPOSURE TO 260DEGREE PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION.

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SEE PRESS-FIT

HOLE CHART

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6.00

14.65 SEE\_NOTE #6

4.00

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SEE NOTE 4.

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STATUS: Released

Printed: Nov

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PDM: Rev:F